

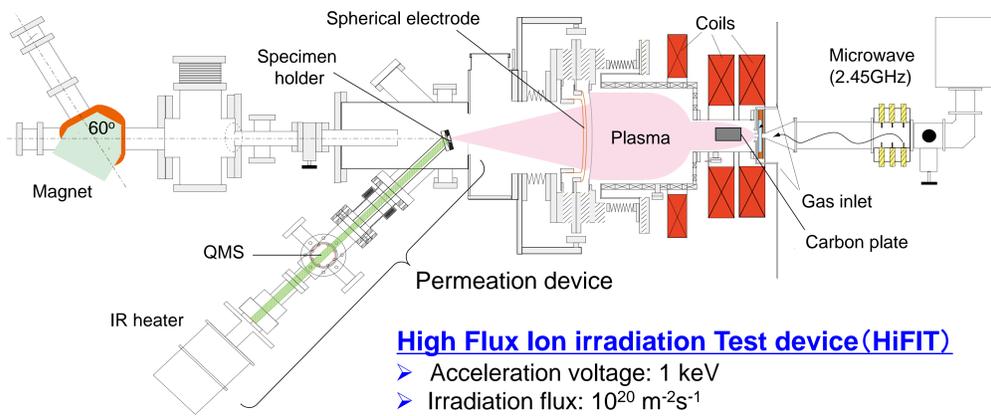
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Motivation

- Tungsten (W) will be exposed to hydrogen isotopes (H, D, T) and carbon (C) impurities in the initial operation stages of ITER.
- Retention study indicates that the formation of tungsten carbide at plasma facing side of the material may act as diffusion barrier increasing the inward transport of H into the W [1].
- Changes to H release and diffusion processes in W will impact on fuel recycling and retention, affecting confinement and T safety issue.

[1] V. Kh. Alimov et al J. Nucl. Mater. 375 (2008) 192.

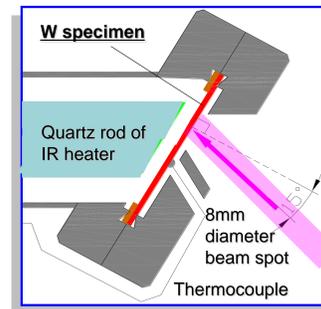
Experimental



Aim of this study

To examine the D permeation through W by D and C mixed ion irradiation, and compare the difference in permeation with D-only irradiation.

- To determine the effects of C on D diffusion in W.



W specimens

- 99.99 at.% pure polycrystalline W
- Stress relieved at 1573 K at 1h
- Mirror polished to $R_a = 5 \text{ nm}$
- Thickness of $30 \mu\text{m}$ and diameter of 34.8 mm
- Upstream and downstream sealing in between two standard conflat flanges and a copper gasket.

Experimental parameters

- Irradiation temperature ($T_w = 550\text{-}1050 \text{ K}$)
- C fraction in the incident flux ($f_c \sim 0.9\text{-}3\%$)

- Mixed species ion beam ($\text{D}^+, \text{D}_2^+, \text{D}_3^+, \text{CD}_x^+, \text{C}_2\text{D}_y^+, \text{C}_3\text{D}_z^+$)
- D permeation flux: quadrupole mass spectrometer calibrated using D_2 leak
- Specimen was held at 1050 K and the entire permeation system was baked to 420 K for minimum 12h.

Implantation experiment to prepare the front surface modified W specimens

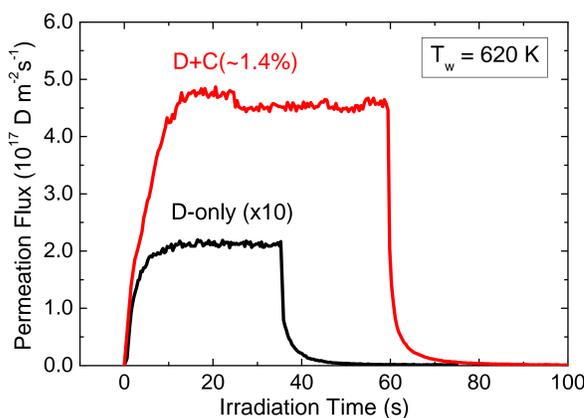
- Specimen size of $10 \text{ mm} \times 10 \text{ mm} \times 1 \text{ mm}$
- Specimen surface: optical microscope, scanning electron microscopy (SEM)
- Surface atomic composition: X-ray photo electron spectroscopy (XPS)

Summary

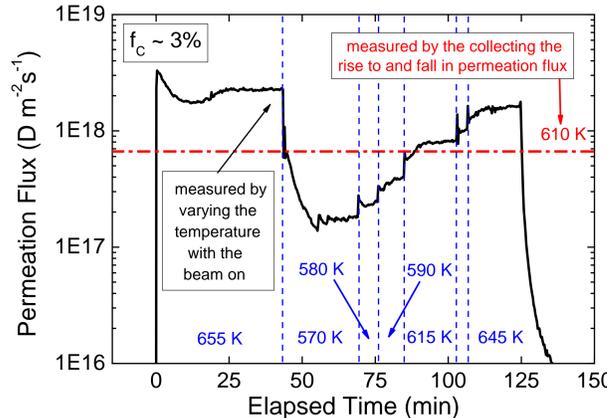
- Clear increase in steady state D permeation flux under D+C mixed ion irradiation.
- The increase in steady state D permeation flux is temperature dependent with a maximum (200 times larger than D-only case) at temperature around 700-800 K.
- The irradiated surface is a mixed composition of C and W that is temperature independent (C/W ratio near unity for all irradiation temperatures).
- Correlation between the increase in permeation flux and the increase in blisters size formed on W surface.
- A rise in divertor temperature under certain off normal conditions may result in unacceptable level of H permeation, giving significant impact on fuel recycling as well as T handling and recovery.

Results

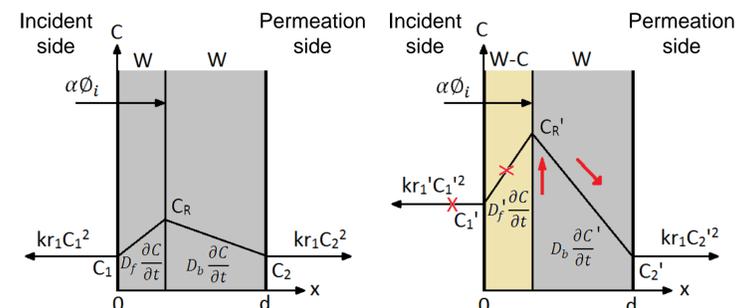
(1) Transient Permeation Curves



- The steady state D permeation flux for simultaneous D+C case is 20 times larger than that of D-only case.
- The lag time for simultaneous D+C case is 1.5 times larger than that of D-only case

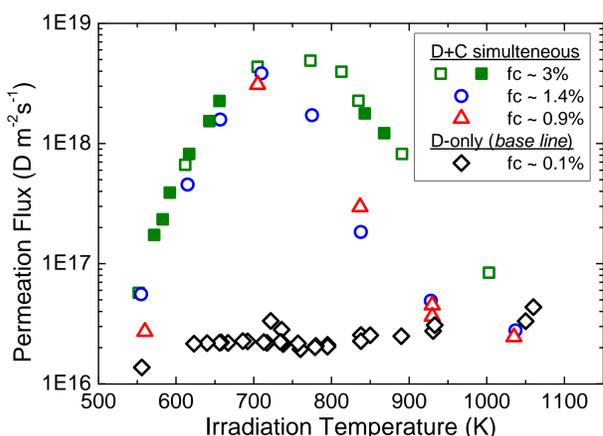


- The temperature increment of 10-20 K results in corresponding rise in permeation flux, and vice versa.
- The permeation flux obtained at 615 K was within the experimental error with the value measured at 610 K.



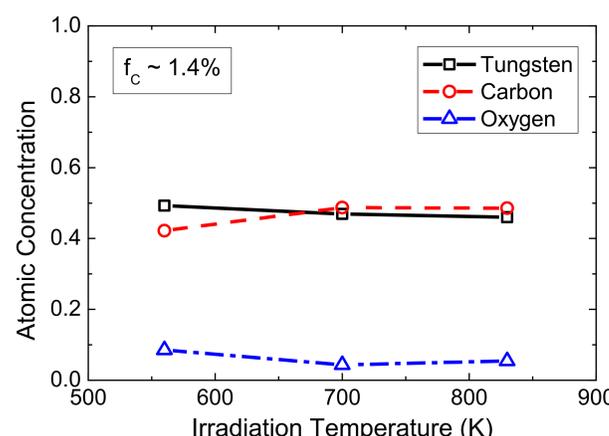
- The formation of tungsten carbide layer may result in the decrease in either recombination coefficient or diffusivity, depending on the D transport regime.
- The tungsten carbide layer decreases the outward release of D from the surface of the incident side, leading to the increase of the concentration of D in W

(2) Temperature / C fraction dependence

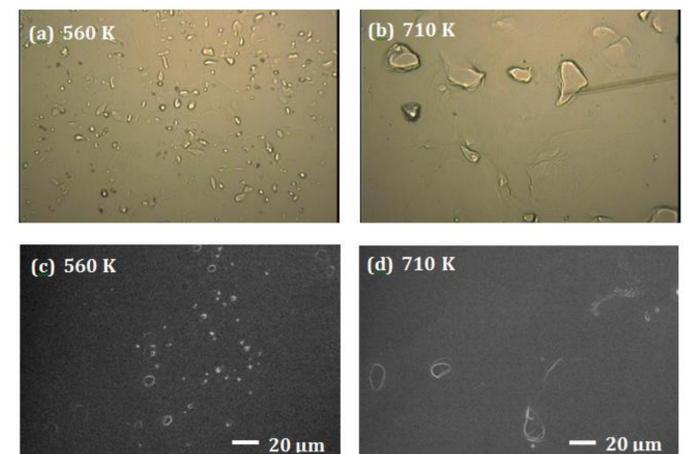


- For $f_c \sim 0.9\%$ and $f_c \sim 1.4\%$, the steady state D permeation flux value reached maximum at $T_w = 710 \text{ K}$, which was 200 times larger than that of D-only case.
- When the C fraction got increased to $f_c \sim 3\%$, the peak shifted to 770 K, and the D permeation flux values for high temperature region ($T_w > 710 \text{ K}$) were 2 times to 10 times larger than $f_c \sim 0.9\%$ and $f_c \sim 1.4\%$
- The C/W ratio is near unity indicating no observable temperature dependence on surface composition.

(3) Surface atomic composition (by XPS)



(4) Blisters formation on W surface



- The sizes of the blisters formed on the surfaces of W specimens show temperature dependence.
- Small blisters ($1\text{-}8 \mu\text{m}$) at $T_w = 560 \text{ K}$, larger blisters ($10\text{-}30 \mu\text{m}$) at $T_w = 710 \text{ K}$, no blister at $T_w = 560 \text{ K}$.