

Hydrogen gas filled cavities under surface extrusions on hydrogen-implanted tungsten

M. Balden ^{a,*}, S. Lindig ^a, A. Manhard ^a, V.Kh. Alimov ^b, O.V. Ogorodnikova ^a, J. Roth ^a

^a Max-Planck-Institut für Plasmaphysik, EURATOM Association, 85748 Garching, Germany, ^b Tritium Technology Group, Japan Atomic Energy Agency, Tokai, Ibaraki 319-1195, Japan

Motivation

- The assessment of the tritium inventory in future thermonuclear fusion devices (e.g. ITER) and, therefore, the **retention of hydrogen isotopes** in plasma-facing material, e.g. tungsten, are of major interest.
- Hydrogen-implanted tungsten is extensively investigated, e.g., regarding hydrogen retention and **surface morphology changes**. The reported surface extrusions vary from spherical, more classical blisters [1] to stepped, high-domed structures [2,3]. Furthermore, on in the subsurface, a spectrum of different crack and cavity features are observed [4]. The presence and absence of features under similar exposure parameter (fluence, flux, ion energy, implantation temperature, specimen pre-treatment) as well as the dramatic variation in their size draw a confusing picture of the morphological modifications described in the literature.
- In this study, the three-dimensional morphology of surface extrusions on polycrystalline tungsten and the **gas filling of cavities** beneath the surface are analyzed using confocal laser scanning microscopy (CLSM) and scanning electron microscopy (SEM) assisted by cross-sectioning with a focused ion beam (FIB) and by calibrated residual gas analysis with a quadrupole mass spectrometer (QMS).

[1] B.M.U. Scherzer, in: R. Behrisch (Ed.), *Sputtering by Particle Bombardment II* (Berlin: Springer, 1993) pp. 271-355.
 [2] W.M. Shu, E. Wakai and T. Yamanishi, *Nucl. Fusion* 47 (2007) 201. [3] S. Lindig et al., *Physica Scripta* T136 (2009) 014040.
 [4] M. Balden, S. Lindig, A. Manhard, J.-H. You, *J. Nucl. Mater.*, (2011) in press.

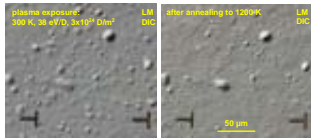
Experimental details

- Specimens:** Polycrystalline tungsten (Plansee): rolled / polished grain size of ~1-5 µm
- Deuterium plasma exposure:** surface temperature: 300-500 K $10^{24} - 10^{25}$ D/m² (10^{20} D/m²s) of 38-200 eV D
- Confocal laser scanning microscopy (CLSM),** VK-9700, Keyence / LEXT OLS4000, Olympus
- Scanning electron microscopy (SEM),** Helios NanoLab 600, FEI combined with focused ion beam (FIB)
- Calibrated mass spectrometry (QMS, PrismaPlus, Pfeiffer)**
 - ⇒ 3-dimensional surface morphology
 - ⇒ subsurface morphology analysis by cross-sectioning
 - ⇒ degassing behavior of blisters and their relaxation

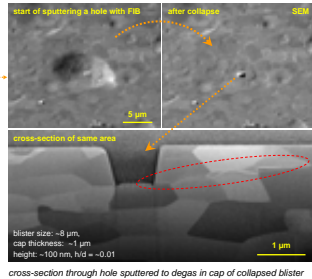
Relaxation of individual blisters

300 K: small blisters

Relaxation by thermal treatment



Relaxation by puncturing with FIB



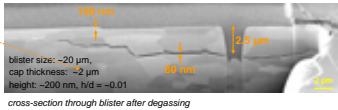
- Most blisters (~75%) vanish due to annealing (preferred the small ones)
- Sudden, fully elastic relaxation** during sputtering with FIB
- Cracking along grain boundaries

370 K: small & larger blisters

Relaxation by removing the top of the implantation layer? No relaxation

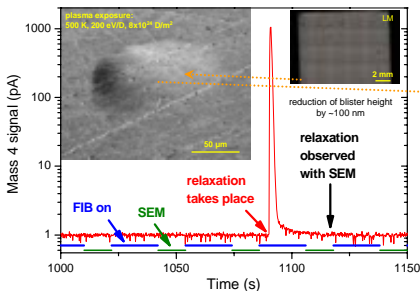


- Relaxation by additional puncturing with FIB
- Blisters cavity follows grain boundaries
- Blisters cap thickness: several grains (reduced at the border of the blister)



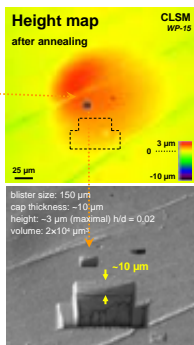
500 K: giant blisters

Relaxation by puncturing with FIB + simultaneous QMS



- Partial relaxation of blister ⇒ **plastic** deformation
- D₂ gas release** (uncalibrated)

⇒ Correlation: exposure temperature ⇔ size ⇔ cap thickness ⇔ plastic deformation



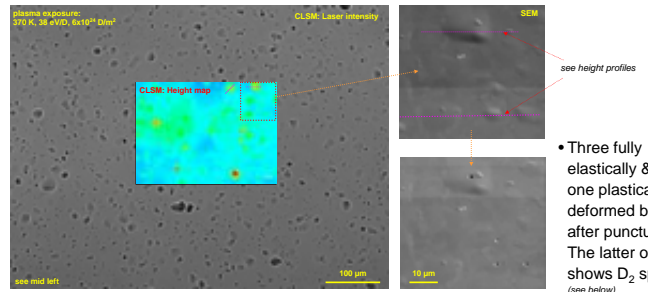
Conclusion

- Spherical blisters** on polycrystalline hot-rolled W formed by D bombardment up to several 10^{24} D/m². Their **size** depends on implantation temperature (300–600 K) and ranges from **several µm up to a few hundred µm**. The volume of individual blisters was determined.
- Individual blisters were sequentially punctured with FIB and imaged with SEM. A **sudden relaxation** was observed. Smaller blisters appear to be fully elastic. A **D₂ spike** was observed simultaneously with relaxation if volume of the blister cavities was large enough (>3 µm³).
- By determining the blister volume and the amount of released D₂ molecules, the **D₂ gas pressure** can be determined to be of the order of **several 10 MPa** (40–90 MPa).
- The subsequent cross-sectioning shows that **delamination along grain boundaries** roughly parallel to the surface occurred. The blister cap thickness correlates with blister size and the cap contains **between 1 and about 10 layers of grains**.

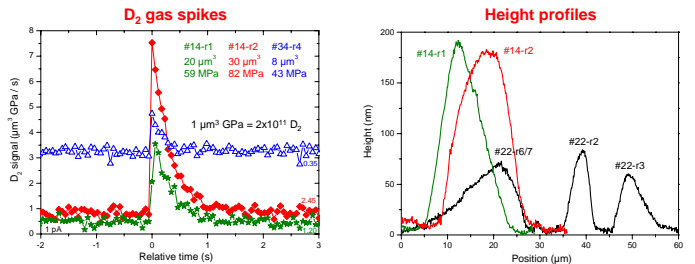
Pressure determination of gas filled blisters

First direct measurement of gas pressure of single blister from

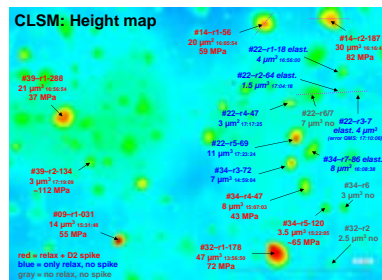
- Blisters volume determined by CLSM
- Amount of D₂ molecule obtained by calibrated QMS (open individual blister with FIB)



- Three fully elastically & one plastically deformed blisters after puncturing. The latter one shows D₂ spike (see below)



Similar spikes observed also in thermal desorption spectra **Poster Manhard P46A**



Overview over punctured blister in height map (CLSM) with

- Identifier
- Volume (x18)
- Relaxation with time (x15)
- Fully elastic behavior (x4) (no plastic deformation)
- Pressure if D₂ spike was observed (x8)

⇒ Pressure < 100 MPa

Finite element (FE) calculations based on continuum mechanics in the elastic assumption [4]:

- Pressure of 100 MPa is sufficient to reproduce observed cavity height for blister with **cap thickness to diameter of 0.1** (height to diameter of 0.01)
- Von-Mises stress reach values far above yield strength of W ⇒ beyond elastic assumption
- ⇒ Further FE calculations for plastic case are ongoing (J.-H. You, IPP)

Side remark: Recrystallized tungsten

- Other type of extrusion observed for higher flux plasma on recrystallized tungsten
- ⇒ Subsurface strongly cracked inside large grains (more details see **Poster Lindig P63B**)
- ⇒ Calibrated QMS simultaneous to slicing with FIB leads to **D₂ gas spikes with 0.2–0.4 µm³ GPa**
- First Nano-SIMS investigations to analyzing the lateral distribution of hydrogen (H, D) promising
- ⇒ Indications of hydrogen accumulated at grain boundaries
- ⇒ Gas spikes (see **Poster Lindig P63B**)

